

DECO-FLASH®

Installation of window into Deco-Flash R227

1. Confirm that width and height of Deco-Flash appropriately fits inside interior finished opening (*Note: Deco-Flash ideally will be 1/8" smaller than existing finished opening*)
2. Cut interior caulk bead between window and jamb return.
3. Adjust saw to depth of cladding and cut cladding
4. Mark a straight line on wall using a straight edge 3" from window frame on all four sides of existing window.
5. Cut cladding along marked line without disrupting existing substrate of building
6. Remove cladding exposing substrate
7. Remove substrate of debris and prep for installation of Deco-Flash and proper adhesion of sealant (*Note: It is recommended to use a non-reactive sealant like OSI Quad Max or equal.*)
8. Carefully remove window from existing opening
9. Apply two generous beads of sealant to back of Deco-Flash nailing fin. Sealant bead should be applied on both sides of the fastener location. (*See elevation diagram*)
10. Install Deco-Flash unit into opening attached at the center of the nailing fin every 8" on center and 2" from the corners. (*See elevation detail*)
11. Caulk space between outer born edge of Deco-Flash nailing fin cladding on all four sides
12. Perimeter caulk back of casing leaving (2) 2" weeps at sill in accordance with AAMA
13. Snap on trim onto Deco-Flash unit.
14. Apply finish bead of sealant to head and legs finishing casing to cladding of building.
15. Apply sealant to perimeter of back sill riser.
16. Apply sealant to perimeter of window flange once again leaving (2) 2" weeps at sill in accordance with AAMA
17. Install window in accordance with manufactures required attached schedules.